

# TFT-DISPLAY DATENBLATT

## Datamage

Modell: FG080081DSSWBG01

### KURZDATEN:

|             |                             |
|-------------|-----------------------------|
| Hersteller  | Datamage                    |
| Diagonale   | 8"                          |
| Format      | 16:9                        |
| Auflösung   | 800 x 480                   |
| Backlight   | LED / 450 cd/m <sup>2</sup> |
| Interface   | RGB                         |
| Touchscreen | nein                        |
| Temperatur  | -20...+70 °C (Betrieb)      |



# DATA IMAGE CORPORATION

## TFT Module Specification

Preliminary

ITEM NO.: FG080081DSSWBG01

### Table of Contents

|                                     |    |
|-------------------------------------|----|
| 1. COVER & CONTENTS .....           | 1  |
| 2. RECORD OF REVISION .....         | 2  |
| 3. GENERAL SPECIFICATIONS .....     | 3  |
| 4. ABSOLUTE MAXIMUM RATINGS .....   | 3  |
| 5. ELECTRICAL CHARACTERISTICS ..... | 3  |
| 6. INTERFACE SPECIFICATIONS .....   | 4  |
| 7. OPTICAL CHARACTERISTIC .....     | 7  |
| 8. PIN CONNECTIONS .....            | 10 |
| 9. BLOCK DIAGRAM .....              | 11 |
| 10. QUALITY ASSURANCE .....         | 12 |
| 11. LCM PRODUCT LABEL DEFINE .....  | 13 |
| 12. PRECAUTIONS IN USE LCM .....    | 15 |
| 13. OUTLINE DRAWING .....           | 16 |
| 14. PACKAGE INFORMATION.....        | 17 |

|                    |           |              |             |              |
|--------------------|-----------|--------------|-------------|--------------|
| Customer Companies | R&D Dept. | Q.C. Dept.   | Eng. Dept.  | Prod. Dept.  |
|                    | JACK      | JOE          | GARY        | KEN          |
| Approved by        | Version:  | Issued Date: | Sheet Code: | Total Pages: |
|                    | 3         | 13/FEB/12'   |             | 17           |

**2. RECORD OF REVISION**

| Rev | Date       | Item | Page | Comment  |
|-----|------------|------|------|--|
| 1   | 18/APR/11' |      |      | Initial PRELIMINARY  |
| 2   | 18/NOV/11' | 13   | 16   | Modify OUTLINE DRAWING from Rev:1 to 2   |
| 3   | 13/FEB/12' | 3    | 3    | 1. Add weight.<br>2. Modify central luminance from 360cd/m <sup>2</sup> (min.) & 450cd/m <sup>2</sup> (typ.) to 300cd/m <sup>2</sup> (min.) & 350cd/m <sup>2</sup> (typ.).<br>3. Modify power on/off sequence timing.<br>4. Modify OUTLINE DRAWING from Rev:2 to 3 |
|     |            | 7    | 7    |  |
|     |            | 8.1  | 11   |  |
| 13  | 16         |      |      |  |
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### 3. GENERAL SPECIFICATIONS

| Parameter   | Specifications                 | Unit |
|---|--------------------------------|------|
| Screen Size   | 8 (diagonal)                   | inch |
| Display Format  | 800(H) x (R,G,B) x 480(V)      | dot  |
| Active Area   | 176.64(H) x 99.36(V)           | mm   |
| Dot Pitch   | 0.0736(H) x 0.207(V)           | mm   |
| Pixel Configuration   | Stripe                         |      |
| Outline Dimension   | 192.8(W) x 116.9(H) x 10.1 (D) | mm   |
| Surface treatment   | Anti-glare                     |      |
| Back-light  | LED                            |      |
| Display mode  | Normally white                 |      |
| Weight  | 255                            | g    |
| View Angle direction  | 6 o'clock                      |      |
| LED Backlight MTBF  | 40,000                         | Hr   |
| Our components and processes are compliant to RoHS standard |                                |      |

### 4. ABSOLUTE MAXIMUM RATINGS

| Parameter             | Symbol          | MIN.                      | MAX.                 | Unit | Remark               |
|-----------------------|-----------------|---------------------------|----------------------|------|----------------------|
| Power supply voltage  | V <sub>CC</sub> | -0.3                      | 5.0                  | V    |                      |
| Logic input voltage   | V <sub>I</sub>  | -0.3                      | V <sub>CC</sub> +0.3 | V    |                      |
| Operating temperature | T <sub>OP</sub> | -20                       | 70                   | °C   |                      |
| Storage temperature   | T <sub>ST</sub> | -30                       | 80                   | °C   | -                    |
| Humidity              | Operation       | 20%~90% relative humidity |                      |      | T <sub>a</sub> ≤38°C |
|                       | Non Operation   | 10%~90% relative humidity |                      |      | T <sub>a</sub> ≤38°C |

### 5. ELECTRICAL CHARACTERISTICS

T<sub>a</sub>=25°C, DCLK=33.3MHz

| Parameter                       | Symbol          | MIN.               | Typ. | MAX.                 | Unit              | Remark                |
|---------------------------------|-----------------|--------------------|------|----------------------|-------------------|-----------------------|
| Power Supply voltage            | V <sub>CC</sub> | 3.0                | 3.3  | 3.6                  | V                 |                       |
| Power Supply Current            | I <sub>CC</sub> | --                 | 740  | 1000                 | mA                | V <sub>CC</sub> =3.3V |
| Ripple voltage                  | V <sub>RF</sub> | -                  | -    | 100                  | mV <sub>P-P</sub> |                       |
| "H" level logical input voltage | V <sub>IH</sub> | 0.7V <sub>CC</sub> | --   | V <sub>CC</sub> +0.3 | V                 |                       |
| "L" level logical input voltage | V <sub>IL</sub> | -0.3               | --   | 0.8                  | V                 |                       |
| LED_PWM frequency               | LED_PWM         | 100                |      | 1000                 | Hz                |                       |

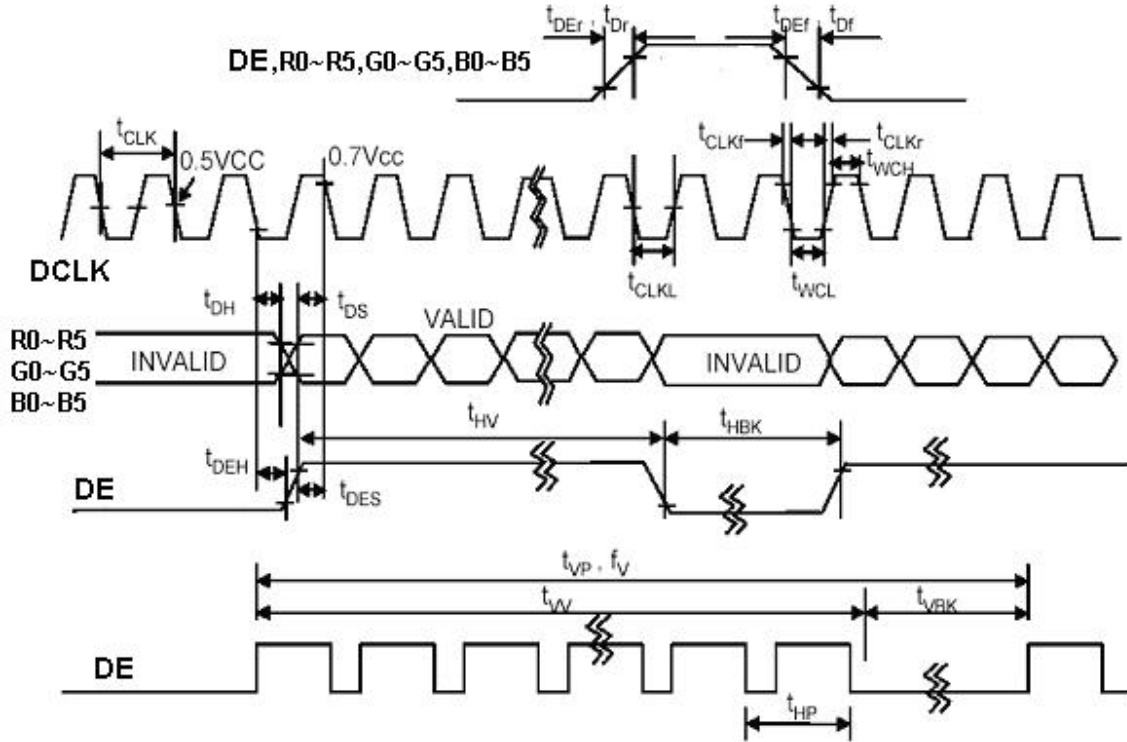
## 6. INTERFACE SPECIFICATIONS

### 6.1 Input Signal Timing Specifications

| Signal                 | Parameter         | Symbol               | MIN. | TYP. | MAX. | Unit      | Remarks |
|------------------------|-------------------|----------------------|------|------|------|-----------|---------|
| DCLK                   | Period            | $t_{CLK}$            | 25   | 30   | 40   | ns        |         |
|                        | Frequency         | $f_{CLK}$            | 25   | 33.3 | 40   | MHz       |         |
|                        | Low Level Width   | $t_{WCL}$            | 8    | -    | -    | ns        |         |
|                        | High Level Width  | $t_{WCH}$            | 8    | -    | -    | ns        |         |
|                        | Rise, Fall Time   | $t_{CLKr}, t_{CLKf}$ | -    | -    | 3    | ns        |         |
|                        | Duty              | -                    | 0.4  | 0.50 | 0.6  | -         | Note1   |
| DE<br>(Data<br>Enable) | Setup Time        | $t_{DES}$            | 8    | -    | -    | ns        |         |
|                        | Hold Time         | $t_{DEH}$            | 8    | -    | -    | ns        |         |
|                        | Rise, Fall Time   | $t_{DEr}, t_{DEf}$   | -    | -    | 16   | ns        |         |
|                        | Horizontal Period | $t_{HP}$             | 856  | 1056 | 1200 | $t_{CLK}$ |         |
|                        | Horizontal Valid  | $t_{HV}$             | 800  | 800  | 800  | $t_{CLK}$ |         |
|                        | Horizontal Blank  | $t_{HBK}$            | 56   | 256  | 400  | $t_{CLK}$ |         |
|                        | Vertical Period   | $t_{VP}$             | 487  | 525  | 650  | $t_{HP}$  |         |
|                        | Vertical Valid    | $t_{W}$              | 480  | 480  | 480  | $t_{HP}$  |         |
|                        | Vertical Blank    | $t_{VBK}$            | 7    | 45   | 170  | $t_{HP}$  |         |
| Vertical Frequency     | $f_{V}$           | 50                   | 60   | 80   | Hz   |           |         |
| Data<br>R,G,B          | Setup Time        | $t_{DS}$             | 8    | -    | -    | ns        |         |
|                        | Hold Time         | $t_{DH}$             | 8    | -    | -    | ns        |         |
|                        | Rise, Fall Time   | $t_{Dr}, t_{Df}$     | -    | -    | 3    | ns        |         |

Note1:  $t_{CLKL} / t_{CLK}$ .

### 6.1.1 DE and RGB input data timing waveform



**6.2 Color Data Input Assignment**

|                     |                 | Data Signal |    |    |    |    |       |    |    |    |    |      |    |    |    |    |    |    |    |
|---------------------|-----------------|-------------|----|----|----|----|-------|----|----|----|----|------|----|----|----|----|----|----|----|
|                     |                 | Red         |    |    |    |    | Green |    |    |    |    | Blue |    |    |    |    |    |    |    |
| Color               |                 | R5          | R4 | R3 | R2 | R1 | R0    | G5 | G4 | G3 | G2 | G1   | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| Basic Colors        | Black           | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red             | 1           | 1  | 1  | 1  | 1  | 1     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green           | 0           | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 1    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Blue            | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Cyan            | 0           | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Magenta         | 1           | 1  | 1  | 1  | 1  | 1     | 0  | 0  | 0  | 0  | 0    | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Yellow          | 1           | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1  | 1    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | White           | 1           | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
| Gray Scale of Red   | Red(0) / Dark   | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red(1)          | 0           | 0  | 0  | 0  | 0  | 1     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red(2)          | 0           | 0  | 0  | 0  | 1  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | Red(61)         | 1           | 1  | 1  | 1  | 0  | 1     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red(62)         | 1           | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red(63)         | 1           | 1  | 1  | 1  | 1  | 1     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Green | Green(0) / Dark | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green(1)        | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green(2)        | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | Green(61)       | 0           | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 0    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green(62)       | 0           | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 1    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green(63)       | 0           | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 1    | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Blue  | Blue(0) / Dark  | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Blue (1)        | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
|                     | Blue (2)        | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | :               | :           | :  | :  | :  | :  | :     | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  |
|                     | Blue (61)       | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 1  | 1  | 1  | 1  | 0  | 1  |
|                     | Blue (62)       | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 1  | 1  | 1  | 1  | 1  | 0  |
|                     | Blue (63)       | 0           | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0    | 0  | 1  | 1  | 1  | 1  | 1  | 1  |

**Correspondence between Data and Display Position**

|      |       |       |       |       |       |       |       |       |       |       |       |
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|      | S0001 | S0002 | S0003 | S0004 | S0005 | S0006 | S0007 | S0008 | ----- | S2399 | S2400 |
| C001 | R001  | G001  | B001  | R002  | G002  | B002  | R003  | G003  |       | G800  | B800  |
|      |       |       |       |       |       |       |       |       |       |       |       |
| C480 | R001  | G001  | B001  | R002  | G002  | B002  | R003  | G003  |       | G800  | B800  |

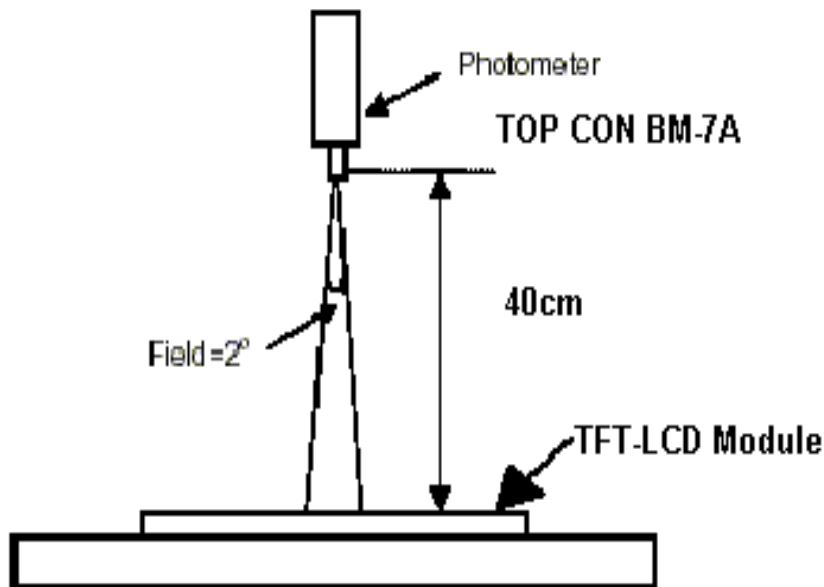
## 7. OPTICAL CHARACTERISTIC

### 7-1. Specification:

| Parameter             | Symbol     | Condition                         | MIN.                              | TYP. | MAX. | Unit              | Remarks    |    |
|-----------------------|------------|-----------------------------------|-----------------------------------|------|------|-------------------|------------|----|
| Viewing Angle         | Horizontal | $\theta_{x+}$                     | 60                                | 70   | --   | deg               | Note 1,4   |    |
|                       |            | $\theta_{x-}$                     | 60                                | 70   | --   |                   |            |    |
|                       | Vertical   | $\theta_{y+}$                     | CR $\geq$ 10                      | 40   | 50   |                   |            | -- |
|                       |            | $\theta_{y-}$                     |                                   | 60   | 70   |                   |            | -- |
| Contrast Ratio        | CR max.    | Center                            | 250                               | 300  | --   |                   | Note 1,3   |    |
| Response time         | Rise       | Tr                                | --                                | 10   | 20   | ms                | Note 1,6   |    |
|                       | Fall       | Tf                                | $\theta_{x=\theta_{y=0^{\circ}}}$ | --   | 15   | 30                |            | ms |
| Brightness Uniformity | B-uni      | $\theta_{x=\theta_{y=0^{\circ}}}$ | 70                                | 75   | --   | %                 | Note1,5    |    |
| Central Luminance     | L          | LED_PWM=VCC                       | 300                               | 350  | --   | cd/m <sup>2</sup> | Note 1,2,4 |    |
| Chromaticity          | $x_w$      | Center                            | 0.26                              | 0.31 | 0.36 |                   | Note 1,7   |    |
|                       | $y_w$      | $\theta_{x=\theta_{y=0^{\circ}}}$ | 0.28                              | 0.33 | 0.38 |                   |            |    |
| Image sticking        | tis        | 2 hours                           |                                   |      | 2    | Sec               | Note 8     |    |

The following optical specifications shall be measured in a darkroom or equivalent state (ambient luminance  $\leq$  1 lux, and at room temperature). The operation temperature is  $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ . The measurement method is shown in Note1.

Note1: The method of optical measurement:





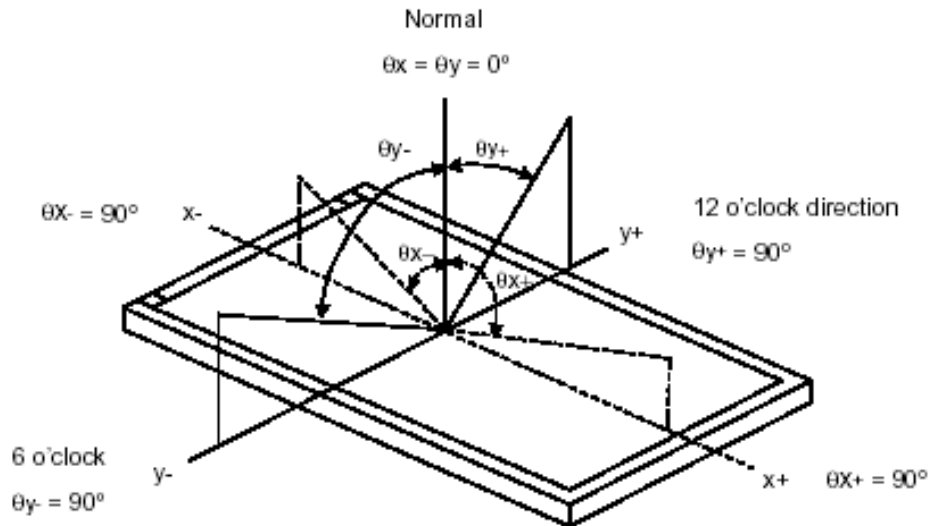
Note2: Definition of Central Luminance (L):

Central Luminance must be measured at the central point of the LCD module and at the viewing angle of the  $\theta_x = \theta_y = 0^\circ$  (Note 4).

Note3: Definition of Contrast Ratio (CR):

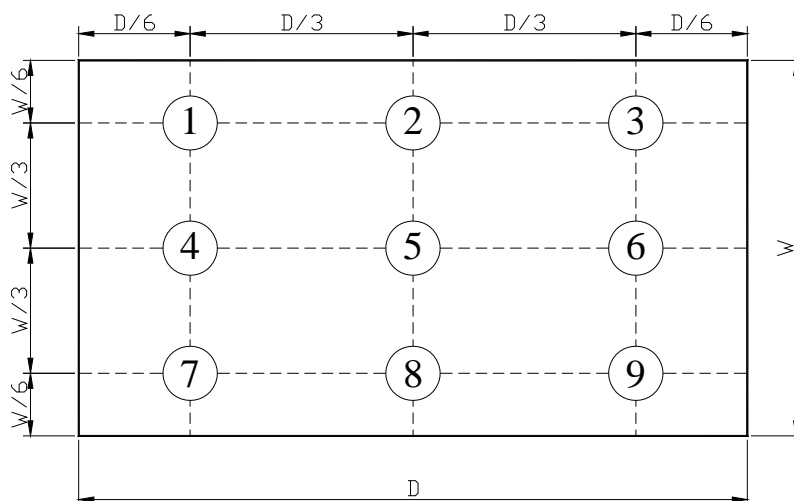
$$CR = \frac{\text{Luminance with all pixels in white state}}{\text{Luminance with all pixels in Black state}}$$

Note 4: Definition of Viewing Angle(CR $\geq$ 10):



Note 5: Definition of Brightness Uniformity (B-uni):

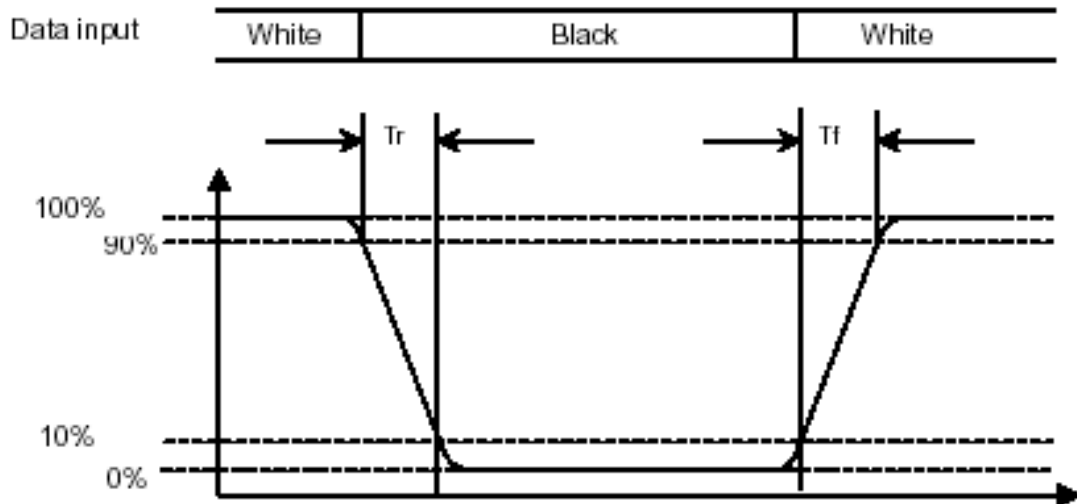
#### Luminance Measuring Points



$$B\text{-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9 points}}$$

**Note 6: Definition of Response Time:**

The Response Time is set initially by defining the “Rising Time ( $T_r$ )” and the “Falling Time ( $T_f$ )” respectively.  $T_r$  and  $T_f$  are defined as following figure.

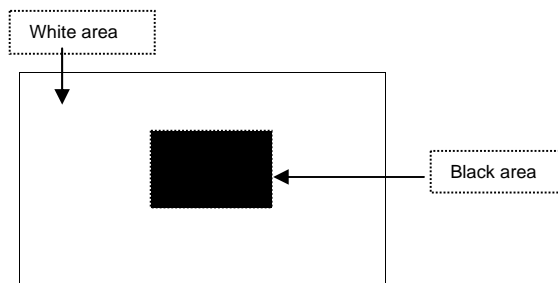

**Note 7: Definition of Chromaticity:**

The color coordinates ( $x_w, y_w$ ) is obtained with all pixels in the viewing field at white state.

**Note 8: Definition of Image sticking (tis):**

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at 25 °C

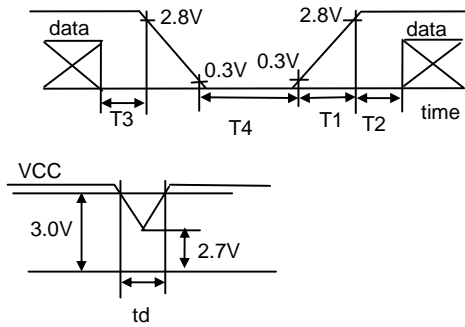
**Image sticking pattern**



**8. PIN CONNECTIONS**

| <b>Pin NO.</b> | <b>SYMBOL</b>   | <b>DESCRIPTION</b>                      |
|----------------|-----------------|---|
| 1              | LED_PWM         | LED Dimming Control "High"=ON,"LOW"=OFF |
| 2              | V <sub>SS</sub> | Ground                                  |
| 3              | NC              | No Connection                           |
| 4              | V <sub>CC</sub> | Power Supply                            |
| 5              | V <sub>CC</sub> | Power Supply                            |
| 6              | V <sub>CC</sub> | Power Supply                            |
| 7              | V <sub>CC</sub> | Power Supply                            |
| 8              | NC              | No Connection                           |
| 9              | DE              | Data Enable Timing Signal               |
| 10             | V <sub>SS</sub> | Ground                                  |
| 11             | V <sub>SS</sub> | Ground                                  |
| 12             | V <sub>SS</sub> | Ground                                  |
| 13             | B5              | Blue Data 5 (MSB)                       |
| 14             | B4              | Blue Data 4                             |
| 15             | B3              | Blue Data 3                             |
| 16             | V <sub>SS</sub> | Ground                                  |
| 17             | B2              | Blue Data 2                             |
| 18             | B1              | Blue Data 1                             |
| 19             | B0              | Blue Data 0 (LSB)                       |
| 20             | V <sub>SS</sub> | Ground                                  |
| 21             | G5              | Green Data 5 (MSB)                      |
| 22             | G4              | Green Data 4                            |
| 23             | G3              | Green Data 3                            |
| 24             | V <sub>SS</sub> | Ground                                  |
| 25             | G2              | Green Data 2                            |
| 26             | G1              | Green Data 1                            |
| 27             | G0              | Green Data 0 (LSB)                      |
| 28             | V <sub>SS</sub> | Ground                                  |
| 29             | R5              | Red Data 5 (MSB)                        |
| 30             | R4              | Red Data 4                              |
| 31             | R3              | Red Data 3                              |
| 32             | V <sub>SS</sub> | Ground                                  |
| 33             | R2              | Red Data 2                              |
| 34             | R1              | Red Data 1                              |
| 35             | R0              | Red Data 0 (LSB)                        |
| 36             | V <sub>SS</sub> | Ground                                  |
| 37             | V <sub>SS</sub> | Ground                                  |
| 38             | DCLK            | Data Clock                              |
| 39             | V <sub>SS</sub> | Ground                                  |
| 40             | V <sub>SS</sub> | Ground                                  |

### 8.1 Power ON/OFF Sequence



Timing Specifications:

$0 < T1 \leq 15ms$

$0 < T2 \leq 20ms$

$0 < T3 \leq 1s$

$1s < T4$

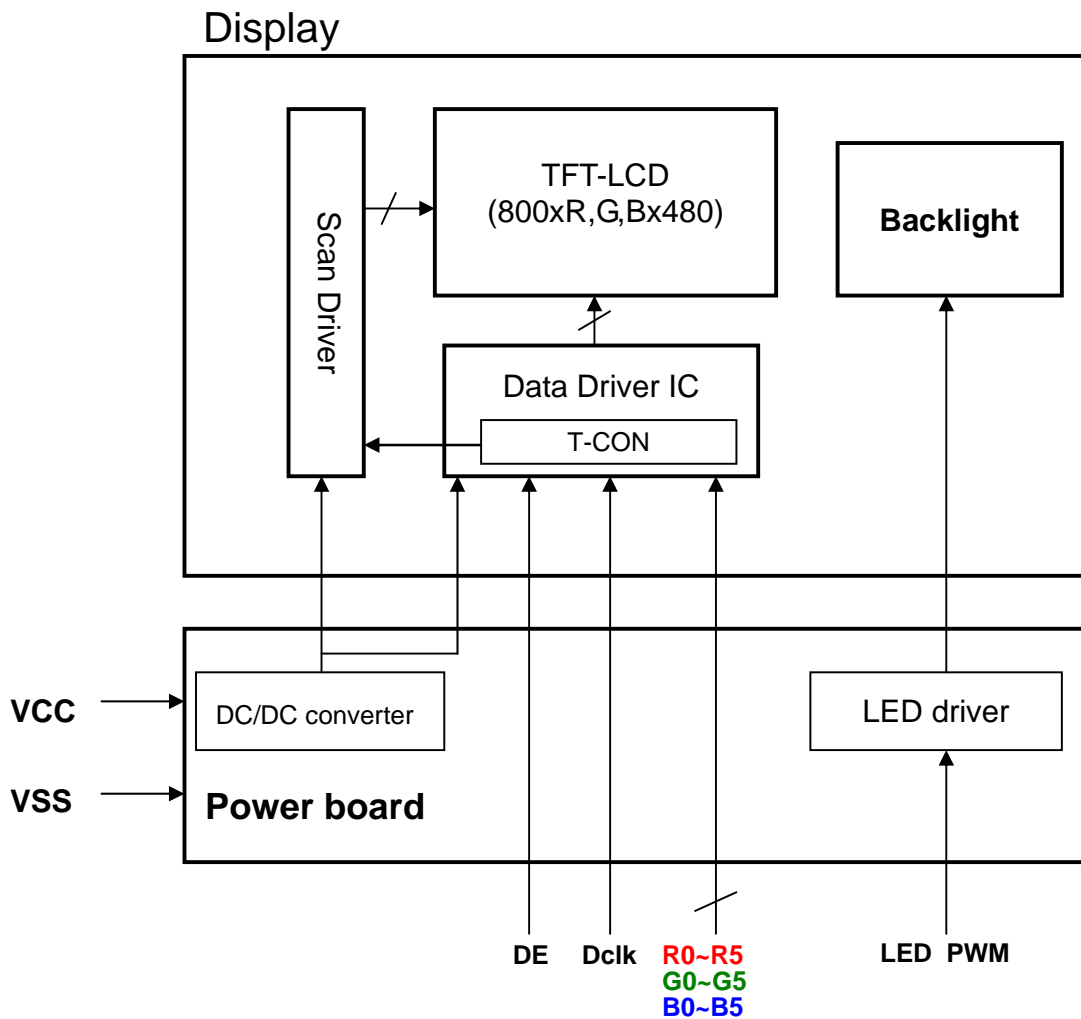
1)  $2.7V \leq VCC < 3.0V$ ,  $td \leq 10ms$

2)  $VCC < 2.7V$

Notes: 1. Please avoid floating state of interface signal at invalid period.

2. When the interface signal is invalid, be sure to pull down the power supply for LCD  $V_{CC}$  to 0V.

### 9. BLOCK DIAGRAM



## 10. QUALITY ASSURANCE

### 10.1 Test Condition

#### 10.1.1 Temperature and Humidity(Ambient Temperature)

Temperature :  $25 \pm 5^{\circ}\text{C}$

Humidity :  $65 \pm 5\%$

#### 10.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

#### 10.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

#### 10.1.4 Test Frequency

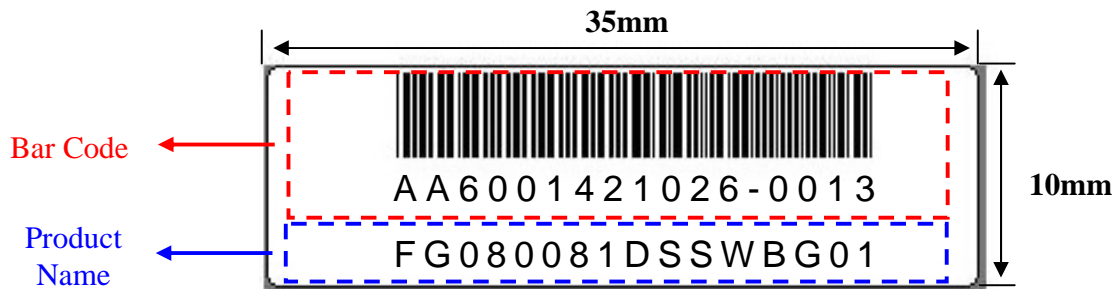
In case of related to deterioration such as shock test. It will be conducted only once.

#### 10.1.5 Test Method

| Reliability Test Item & Level |   | Test Level  |
|-------------------------------|---|---|
| No.                           | Test Item   |   |
| 1                             | High Temperature Storage Test                     | T=80°C,240hrs   |
| 2                             | Low Temperature Storage Test                      | T=-30°C,240hrs  |
| 3                             | High Temperature Operation Test                   | T=70°C,240hrs   |
| 4                             | Low Temperature Operation Test                    | T=-20°C,240hrs  |
| 5                             | High Temperature and High Humidity Operation Test | T=38°C,90%RH,240hrs   |
| 6                             | Thermal Cycling Test<br>(No operation)            | -30°C → +25°C → +80°C,50 Cycles<br>30 min    5 min    30 min  |
| 7                             | Vibration Test<br>(No operation)                  | Frequency : 10 ~ 57 Hz Amplitude : 1.0 mm<br>58 ~ 500 Hz, 1G<br>Sweep Time : 11min<br>Test Period : 3hrs (1hrs for each Direction of X,Y,Z) |
| 8                             | Shock Test<br>(No operation)                      | 80G, 6ms<br>Direction : ± X,± Y,± Z<br>Cycle : 1 times  |

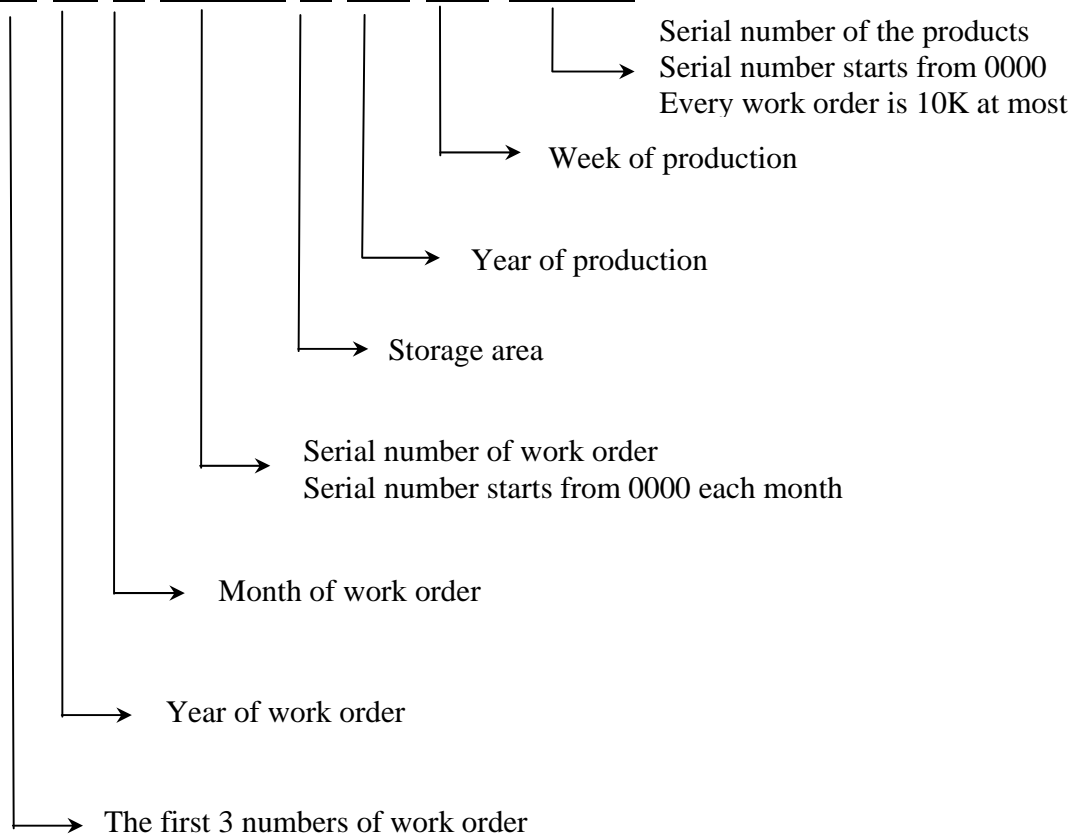
## 11. LCM PRODUCT LABEL DEFINE

### Product Label style:

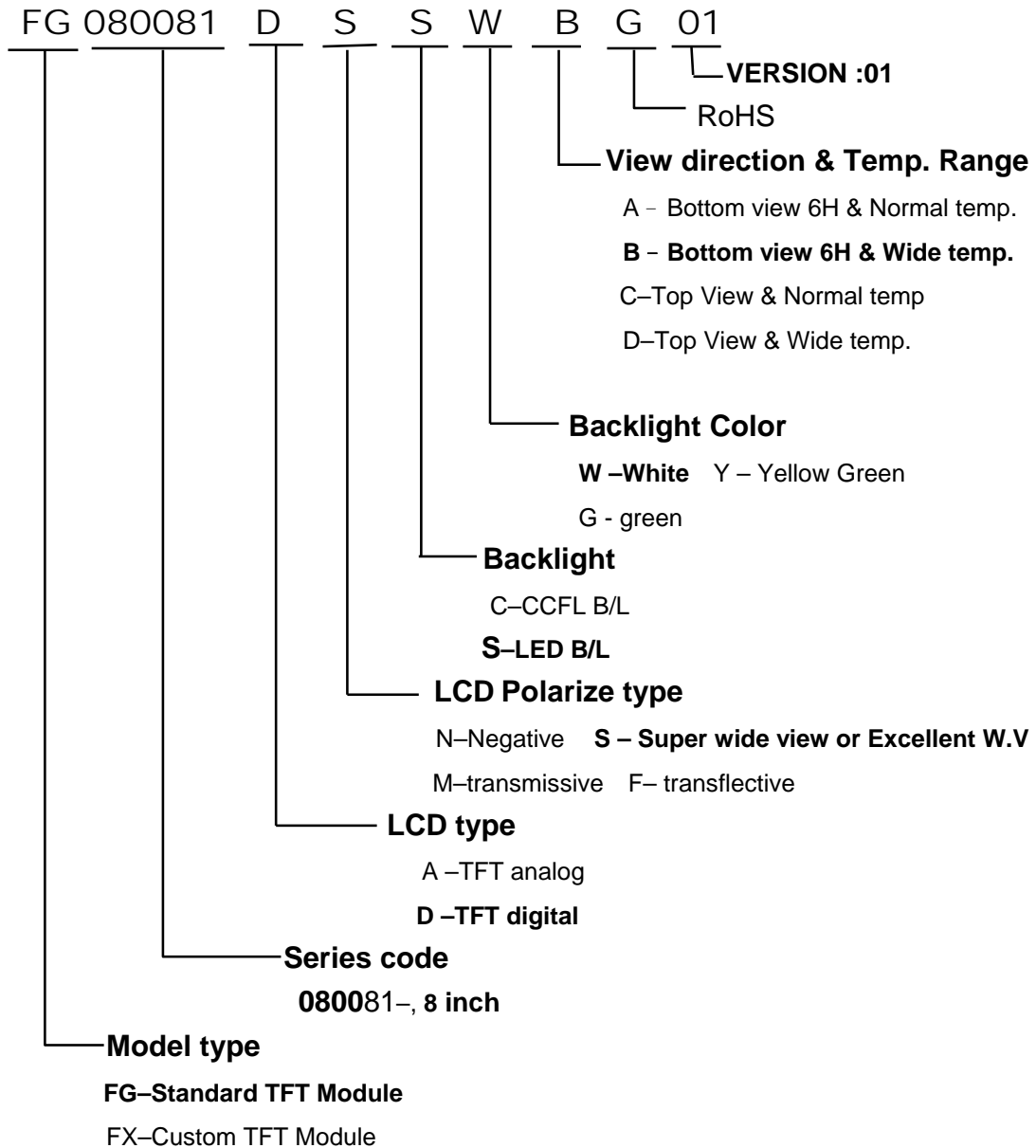


### Barcode Define:

**A A 6 0014 2 10 26-0013**



**Product Name Define:**



## 12. PRECAUTION FOR USING LCM

### 1. ASSEMBLY PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (5) Do not open the case because inside circuits do not have sufficient strength.
- (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

### 2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

### 3. ELECTROSTATIC DISCHARGE CONTROL

- (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any

parts of the human body.

- (2) The modules should be kept in antistatic bags or other containers resistant to static for storage.
  - (3) Only properly grounded soldering irons should be used.
  - (4) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
  - (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
  - (6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.
- ### 4. STORAGE PRECAUTIONS
- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
  - (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
  - (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

### 5. OTHERS

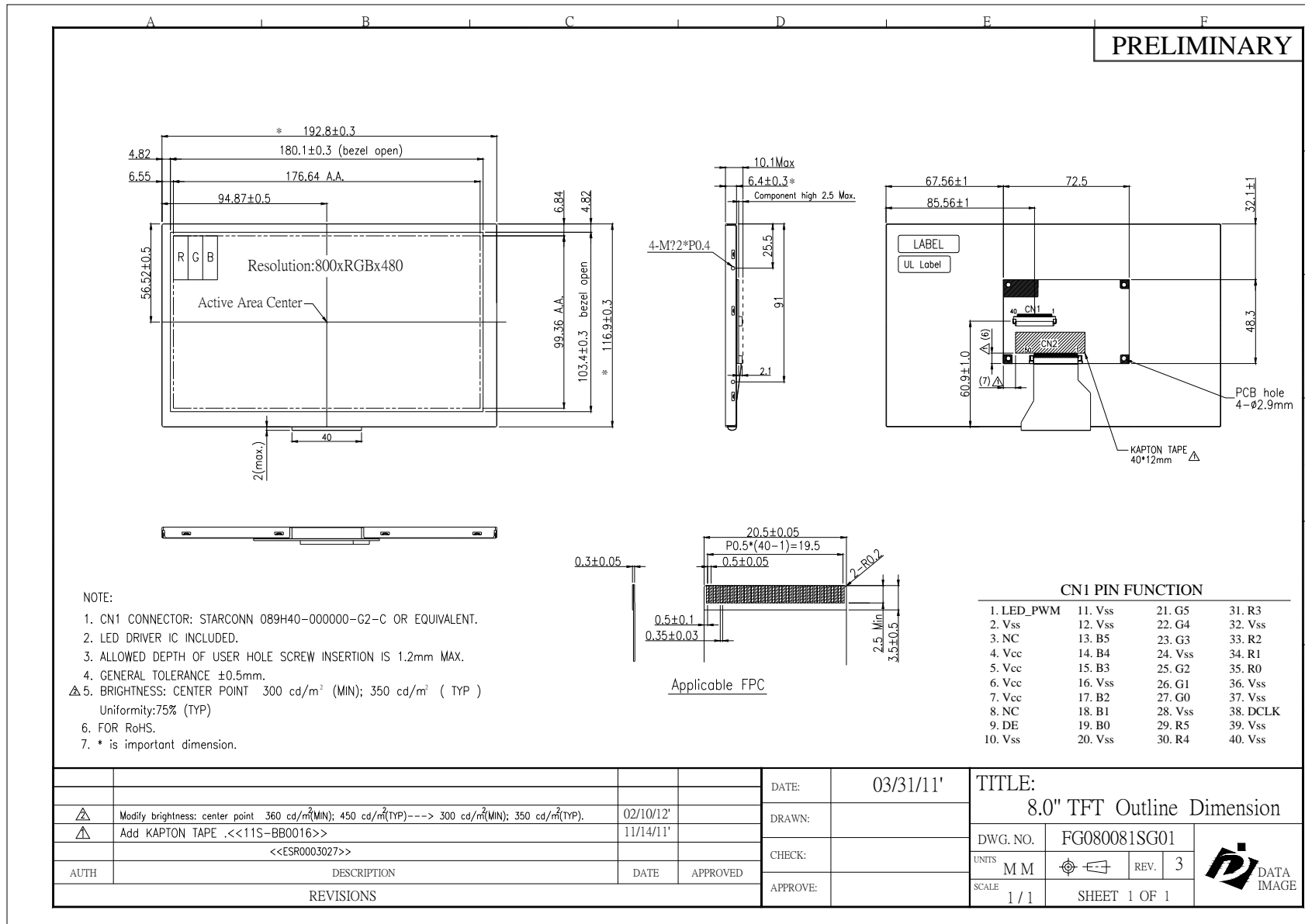
- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
  - a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
  - b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
  - c. Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

### 6. LIMITED WARRANTY

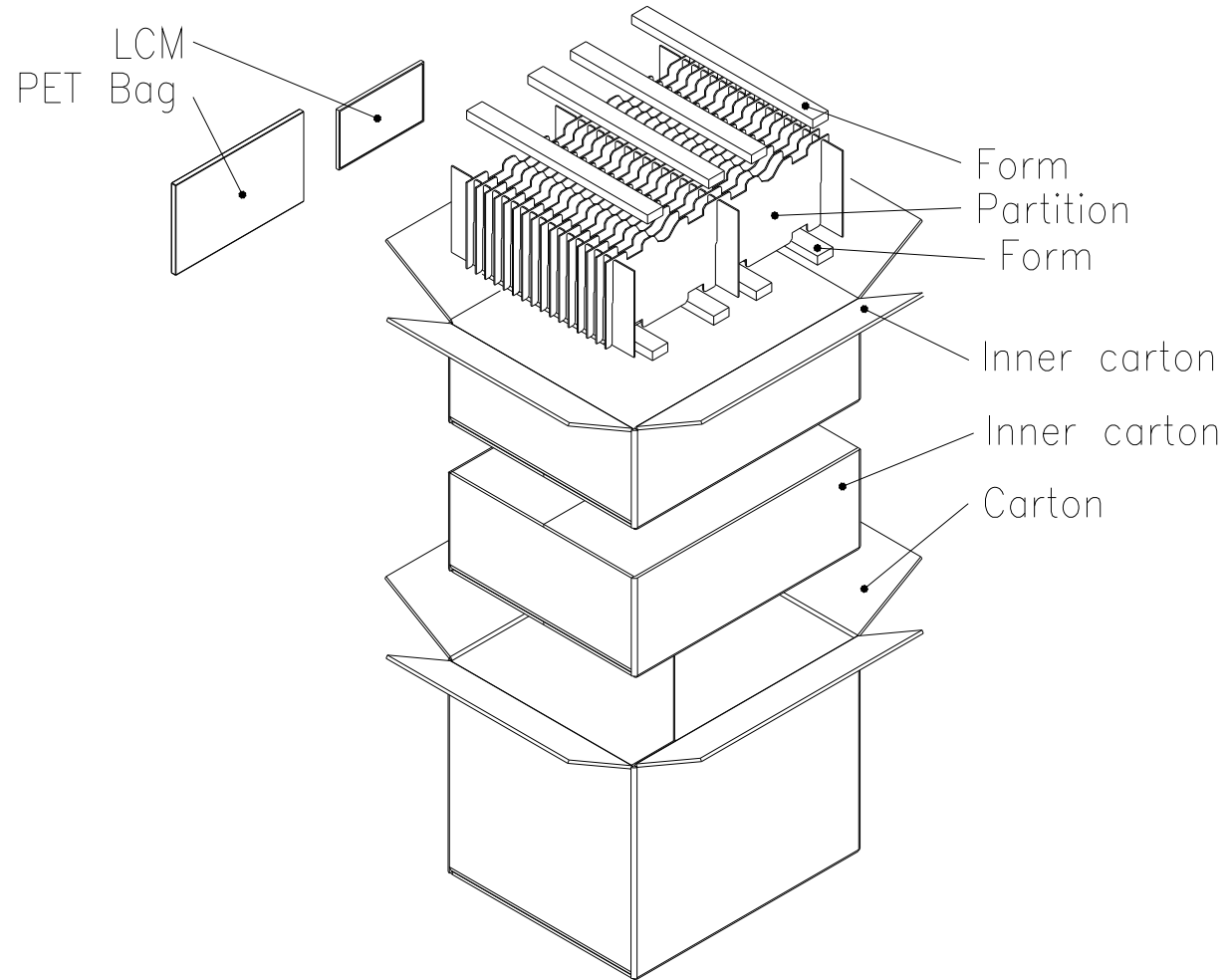
Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.



Confidential Document  
**13. OUTLINE DRAWING**



### 14. PACKAGE INFORMATION



1 Inner carton = 30 pcs  
1 Carton = 2 Inner carton  
= 30 pcs \* 2 = 60 pcs  
Carton size : 465L x 380W x 395H (mm)